

MAR 09 2018

Plw



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-589-011
Job Sheet 168099-A



Part No: D350-589-011

Job Qty: 5 ea

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 11/2/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG INN-D350-589 REV E, DSI9760-013 IPP F 02.08.29 Removed D2587 Plug KJ ALL AT CHANGE 002

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup	Run	Workcenter / Supplier			
					hrs	Hrs				
90	Start up Operation	5 Ea	11/2/17	11/2/17	0.00	0.00	Start Up Stores/Pkg-2			MAR 12 2018
105	Packaging	5 pcs	11/2/17	11/2/17	0.00	0.00	Packaging1			MAR 12 2018
110	QC	5 pcs	11/2/17	11/2/17	0.00	0.00	QC4			Smb
115	DC	5 pcs	11/2/17	11/2/17	0.00	0.00	DC			
120	Packaging	5 pcs	11/2/17	11/2/17	0.00	0.00	Packaging3			Smb
130	QC21-FG	5 Ea	11/2/17	11/2/17	0.00	0.00	QC21			MAR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	15 Ea (3 ea)	90-Start up Operation	
D2583	Latch Bracket	15 Ea (3 ea)	90-Start up Operation	
D2585	Latch Clamp	15 Ea (3 ea)	90-Start up Operation	
D2586	Door Latch	15 Ea (3 ea)	90-Start up Operation	
D2587	Door Plug	5 Ea (1 ea)	90-Start up Operation	
D2589	Keys, Key Chain	5 Ea (1 ea)	90-Start up Operation	
MS20470AD4-5	Rivet, Universal Head	30 Ea (6 ea)	90-Start up Operation	
MS21042L3	Nut	15 Ea (3 ea)	90-Start up Operation	
MS27039-1-15	Screw	15 Ea (3 ea)	90-Start up Operation	
NAS1149D0363J	Washer	15 Ea (3 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2237	15	16	0
	D2583	15	25	0
	D2585	15	54	0
	D2586	15	38	0
	D2587	5	35	0
	D2589	5	3	0
	MS20470AD4-5	30	1,448	0
	MS21042L3	15	3,222	0
	MS27039-1-15	15	423	0
	NAS1149D0363J	15	3,314	0

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 813 532-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S049965



Part: D350-589-011

Job No: 168099-A

Serial No/Batch: S049965

Revision:

Inspector:

Date: 03/12/18

Part Specifications
Specifications could not be found.

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001555	S027811	D2237	Striker Plate	S027810	ST004	15
001555	S049962	D2583	Latch Bracket	S038471	ST481	15
001555	S049961	D2585	Latch Clamp	s038640	ST008	15
001555	S049960	D2586	Door Latch	S031323	ST481	15
001555	S049956	D2587	Door Plug	s038352	ST008	5
001555	S049958	D2589	Keys, Key Chain	F132942	ST008	5
001555	S049951	MS20470AD4-5	Rivet, Universal Head	S018536	ST311	30
001555	S049950	MS21042L3	Nut	S038764	ST303	15
001555	S049949	MS27039-1-15	Screw	S003923	ST280	15
001555	S049948	NAS1149D0363J	Washer	S015269	ST263	15

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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REFERENCE ONLY

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.